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Yanmar N260 Cylinder Covers, 4 pcs Reco



Project details

Categories:	4-stroke motors Cylinder Covers
Date:	June 2017.
Project Object:	Yanmar N260 Cylinder Cover, 4 pcs
Project Description:	Exhaust valve seat pockets Reco
Repair Place:	Reneko workshop
Repair Time:	app 1 Month
Warranty:	Standard service warranty

Description of work

Reneko made 4 pcs Yanmar 6N260L-SN cylinder covers Reconditioning.

At first cylinder covers were Ultrasonic cleaned, visually and geometrically inspected.

The problem was in exhaust valve seat pockets – corrosion wear out of tolerance with following leak through the seats.

Exhaust valve seat pockets were reconditioned to original size, plated by corrosion resistant Ni-alloy.

Cylinder covers were assembled, pressure tested, painted and delivered back to the Customer.

After sale

In operation.

Reneko Office

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