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Wartsila 32 Mahle pistons Reco, 6 pcs



Project details

Categories: 4-stroke motors
Pistons

Date:: Mai 2017.

Project Object:: Wartsila 32 pistons

Mahle, 6 pcs

Reco of contact roject surfaces on crown

Project surfaces on crown
Description:: and skirt, weared out

of limits

(Est, Rus, Eng)

Repair Place:: Reneko workshop

Repair Time: 2 Weeks

Factory Warranty: Standard service warranty apply

Description of work

Wärtsila 32 Mahle pistons, 6 pcs were found in NO-GO condition due to pitting wear on contact surfaces on crown and skirt.

Plating on contact surface of piston skirt was removed, crack detection was done, contact surface was replated and re-machined to original size. Piston crown contact surfaces were reconditioned to original size. Hidden gap was adjusted, measured and recorded.

After sale

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