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Turbocharger KBB R5-3 Rotor Shaft Repair



Project details

Categories:	Turbocharger Rotors
Date:	Dec. 2016.
Project Object:	Turbocharger KBB R5-3 Rotor Shaft
Project Description:	Repair of 2 pcs bearing necks, wore out of limits
Repair Place:	Reneko workshop
Repair Time:	3 days
Warranty:	Standard service warranty apply

Description of work

Turbocharger rotor shaft necks were repaired by laser cladding method, without any shaft deformations. Necks original hardness was measured before repair and saved on the design level after repair. Shaft jumping was carefully checked and recorded, no changes has been observed after repair process.

After sale

Turbocharger rotor shaft was immediately assembled and subjected to operation at the end of repair.

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